

**TECHNO ADHESIVES COMPANY**

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**TECHNO ADHESIVE NO. 178  
SPRAY GRADE TOP AND TRIM  
CONTACT ADHESIVE  
FLAMMABLE**

<b>BASE:</b>	Resin Modified Neoprene Rubber
<b>SOLVENT:</b>	Ketone, Hydrocarbon, Blend
<b>COLOR:</b>	Red, Green, Natural
<b>CONSISTANCY:</b>	175cps $\pm$ 50 cps.
<b>SOLIDS:</b>	% by Weight 18% $\pm$ 1%
<b>SPECIFIC GRAVITY:</b>	6.6
<b>DESCRIPTION:</b>	Techno Adhesive #178 is a fast drying contact cement. The adhesive offers rapid strength build up, high ultimate strength, with greater than normal open time and high softening point. The adhesive has excellent specific adhesion to metal and finds use in bonding high design decorative plastic laminates, and honeycomb or Styrofoam to metal and wood bases.
<b>APPLICATION:</b>	Most methods may be used, but due to the very rapid drying spray application is recommended.  Apply to both surfaces allow the solvent to evaporate and mate. Make bonds between 60 seconds and 30 minutes.  Surfaces should be clean, dry and free from oil or grease.
<b>CAUTION:</b>	Keep adhesive away from sparks and flames. Provide adequate ventilation while applying.

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