

Professional Quality



6809 HEADLINER ADHESIVE

V&S #6809 HEADLINER ADHESIVE

V&S 6809 is a high solids aerosol contact adhesive. It is suitable for permanently bonding heavyweight headliners, carpet, foam fiberglass, vinyl tops, rubber to metal, hood pads and many other substrates. Water resistant and temperature resistant to over 200F.

OUTSTANDING FEATURES

- SPRAY GRADE
- STRONG BONDS
- HI HEAT RESISTANCE
- NET WEIGHT: 16 OZ. WITH 24 FL. OZ. FILL

**High Temperature Resistance
Fast Drying
NOT FOR SALE IN CALIFORNIA**

V&S #6809 HEADLINER ADHESIVE

is suitable for bonding a variety of automotive and industrial substrates. Use for headliners, vinyl tops, carpet, foam, fiberglass, hood pads, etc.

STORAGE: Store in clean, dry area away from sparks and heat sources. Recommended to store container off the floor if temperatures below 60°F.

MARKETS: This product is ideal for use in the automotive, marine, aviation, and industrial markets where higher heat resistance is required. Applications include automotive trim, headliners, engine compartment insulation pads, conversion van and RV trim and insulation panels, marine/aviation carpet and panel applications, and more.

INSTRUCTIONS: V&S 6809 is designed to be applied to both surfaces about to be joined. Spray an even coat of adhesive approximately 3-5 mils thick on both surfaces. Allow to tack. Place the surfaces together and apply pressure evenly across the full bonding surface.

FOR BEST RESULTS: Make sure that the surfaces are dry and free from dirt, grease or oil. Ensure that the adhesives and substrates are at 60°F or higher. If assembly is delayed and the adhesive becomes too dry, apply a light coating again.

TO CLEAN: Invert can and depress tip until only gas comes out. Clean up overspray and smears with **V&S 609 Specialty Adhesive Remover** or any compliant solvent. Replace cap and store in a cool dry place, away from direct sunlight.

PRODUCT SPECIFICATIONS:

Appearance:	Liquid, Clear Shear
Adhesion:	>100PSI and >200°F
Base:	Synthetic Polymers
Solvent:	Blend of hydrocarbons and isobutene/propane propellant
Shelf Life:	12 Months (unopened)
Freezing:	Not damaged by freezing but return to room temp before use
Packaging:	12, 24 fl.oz. Containers/Case

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Disclaimer of Warranty: Adhesive Solutions expressly disclaims all warranties either expressed or implied, including but not limited to merchantability, fitness for particular purpose. User is responsible for determining this product is fit for specific purpose and application method and assumes all risk and liability herewith. Manufacturer liability is limited to replacement of product or reimbursement of purchase cost. This provision relates to all sales and cannot be modified.

Manufacturer: Manufactured for Adhesive Solutions, 800-669-8871
See SDS Data Sheet for Proper Handling and Safety Information